BHP BILLITON LTD
Form 6-K
July 21, 2010

UNITED STATES

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

Form 6-K

REPORT OF FOREIGN PRIVATE ISSUER

PURSUANT TO RULE 13a-16 OR 15d-16

UNDER THE SECURITIES EXCHANGE ACT OF 1934

July 21, 2010

BHP BILLITON LIMITED	BHP BILLITON PLC
(ABN 49 004 028 077)	**(REG. NO. 3196209)**
(Exact name of Registrant as specified in its charter)	**(Exact name of Registrant as specified in its charter)**

VICTORIA, AUSTRALIA	**ENGLAND AND WALES**
(Jurisdiction of incorporation or organisation)	**(Jurisdiction of incorporation or organisation)**
180 LONSDALE STREET, MELBOURNE,	**NEATHOUSE PLACE, VICTORIA, LONDON,**
VICTORIA	**UNITED KINGDOM**
3000 AUSTRALIA	**(Address of principal executive offices)**
(Address of principal executive offices)	

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F:

x Form 20-F ¨ Form 40-F

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1): ¨

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7): ¨

Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934:

¨ Yes x No

If Yes is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b): n/a

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

	BHP Billiton Limited and BHP Billiton Plc	
Date: July 21 2010	By:	/s/ JANE MCALOON
	Name:	**Jane McAloon**
	Title:	**Group Company Secretary**

NEWS RELEASE

Release Time IMMEDIATE
Date 21 July 2010
Number 18/10

BHP BILLITON PRODUCTION REPORT FOR THE YEAR ENDED 30 JUNE 2010

Petroleum delivered its third consecutive annual production record following the successful delivery of a series of growth projects in the Gulf of Mexico (USA) and Australia. These contributed to continued growth in the high margin crude operations.

BHP Billiton operated Shenzi (USA) and Pyrenees (Australia) performed at or above design capacity during the year.

Western Australia Iron Ore achieved its tenth consecutive annual production record. Samarco (Brazil) also achieved quarterly and annual production records.

Annual production records were also achieved at North West Shelf, Hunter Valley Energy Coal, Worsley, Nickel West and Poitrel (all Australia), Alumar refinery (Brazil) and Zamzama (Pakistan).

Quarterly production records were achieved for manganese alloy, Cerrejon Coal (Colombia) and Samancor Metalloys (South Africa).

During the second half of the financial year, the old benchmark pricing system for iron ore and metallurgical coal was substantially replaced by shorter term market based pricing. The transformation ensures the majority of BHP Billiton s bulk commodities (iron ore, manganese, metallurgical coal and energy coal) are now linked to market based prices.

BHP Billiton continues to be cautious on the short term outlook for the global economy. Uncertainty surrounds the near term prospects for growth in the developed world as governments adjust fiscal policies following a period of significant stimulus and subsequent increase in sovereign debt levels. Within China, measures introduced to reduce growth to more sustainable levels means volatility in commodity end-demand is likely to persist. BHP Billiton sees these measures as a normal continuation of China s economic management policies.

Petroleum

	JUNE 2010 YTD	**JUNE 2010 QTR**	**JUNE YTD10 vs JUNE YTD09**	**JUNE Q10 vs JUNE Q09**	**JUNE Q10 vs MAR Q10**
Crude Oil, Condensate and Natural Gas Liquids (000 bbl)	97,136	25,679	25%	18%	14%
Natural Gas (bcf)	368.57	90.98	2%	-6%	3%
Total Petroleum Products (million boe)	158.56	40.84	15%	8%	10%

Total Petroleum Production Petroleum delivered its third consecutive annual production record following the successful delivery of a series of growth projects in the Gulf of Mexico and Australia. BHP Billiton operated Shenzi and Pyrenees performed at or above design capacity during the year. This strong performance was partially offset by natural field decline and the suspension of drilling activities in the Gulf of Mexico.

Drilling activities at Atlantis (USA) and Shenzi ceased during the June 2010 quarter. BHP Billiton continues to monitor and assess the impact of the six month suspension of certain permitting and drilling activities in the Gulf of Mexico.

Crude Oil, Condensate, and Natural Gas Liquids High margin crude oil and condensate production was 27 per cent higher than the year ended June 2009 and significantly higher than all comparative periods following the successful start-up of Pyrenees and consistently strong performance at Shenzi. Strong reservoir performance from Atlantis North (USA) and a lack of weather related impacts also contributed to the annual increase in production.

Natural Gas Production was in line with the year ended June 2009. Production at the North West Shelf benefited from a full year contribution from LNG Train 5. This was offset by planned maintenance at both the North West Shelf and UK assets.

Aluminium

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Alumina (000 tonnes) (a)	3,763	962	9%	9%	-6%
Aluminium (000 tonnes)	1,241	309	1%	0%	1%

Alumina Production was nine per cent higher than the year and quarter ended June 2009 due to record annual performance at Worsley and the ongoing ramp up of the recently expanded Alumar refinery. An unplanned interruption of the ship unloading capabilities at Alumar impacted current quarter performance. In addition, Worsley benefited from the processing of stockpiled hydrate in the March 2010 quarter.

Aluminium Production across all operations was in line with comparative periods.

Base Metals

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Copper (000 tonnes)	1,075.2	291.1	-11%	-5%	27%
Lead (tonnes)	248,486	62,916	8%	7%	3%
Zinc (tonnes)	198,279	45,422	21%	3%	-3%
Silver (000 ounces)	45,362	11,413	10%	6%	-1%
Uranium Oxide Concentrate (Uranium) (tonnes)	2,279	712	-43%	-38%	700%

Copper Production was higher than the March 2010 quarter due to strong performance at Escondida (Chile), a return to full capacity at Spence (Chile) and improved plant utilisation at Cerro Colorado (Chile). Olympic Dam (Australia) recommenced hoisting from the Clark Shaft during the quarter and has returned to full production.

Production for the year ended June 2010 decreased due to the Olympic Dam Clark Shaft outage, industrial action at Spence, lower grades at Cerro Colorado and Antamina (Peru), and the cessation of sulphide mining at Pinto Valley (USA). This was partly offset by higher grade and recovery at Escondida.

Escondida production is expected to decline by five to 10 per cent in the 2011 financial year, mainly due to lower grade.

At 30 June 2010 the Group had 236,584 tonnes of outstanding copper sales that were revalued at a weighted average price of US$2.96 per pound. The final price of these sales will be determined in the 2011 financial year. In addition, 234,871 tonnes of copper sales from the 2009 financial year were subject to a finalisation adjustment in 2010. The finalisation adjustment and provisional pricing impact as at 30 June 2010 will increase earnings(b) by US$303 million for the year (year ended June 2009 US$936 million loss).

Lead Cannington (Australia) production increased over the previous year and quarter ended June 2009 due to higher grades and plant throughput.

Zinc Production was higher than the year and quarter ended June 2009 due to higher plant throughput and utilisation, and higher grades at Antamina and Cannington.

Silver Production was higher than the year and quarter ended June 2009 due to higher throughput and increased grade at Cannington.

Uranium Production was lower than the year and quarter ended June 2009 due to the Clark Shaft outage at Olympic Dam. The Clark Shaft returned to full capacity during the June 2010 quarter.

Diamonds & Specialty Products

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Diamonds (000 carats)	3,050	740	-5%	-18%	-4%

Diamonds Production was lower than all comparative periods primarily due to lower average grade. During the year a higher proportion of ore was sourced from the Fox pit at Ekati (Canada) as mining of the higher grade Panda underground was completed.

Stainless Steel Materials

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Nickel (000 tonnes) (c)	173.4	45.7	25%	12%	6%

Nickel Nickel West achieved record production for the year ended June 2010 following the major furnace rebuild at the Nickel West Kalgoorlie (Australia) smelter in the prior year. The subsequent drawdown of accumulated concentrate stocks is largely complete.

Production in the June 2010 quarter was impacted by disruptions to hydrogen supply at the Nickel West Kwinana (Australia) refinery and an unplanned outage at Nickel West Kalgoorlie.

During the second half of the 2011 financial year, Cerro Matoso (Colombia) production will be impacted for nine months due to the planned replacement of one of its two furnaces.

Iron Ore

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Iron Ore (000 tonnes)	124,962	31,243	9%	16%	0%

Iron Ore Record production was achieved for the year ended June 2010. Current quarter production was impacted by tie-in activities at Western Australia Iron Ore as Rapid Growth Project 4 continues to ramp up.

Following demand related production adjustments, Samarco returned to full production during the year ended June 2010, delivering a record result for the operation.

For the 2010 financial year, 39 per cent of Western Australia Iron Ore shipments on a wet metric tonne basis were priced on annually agreed terms, with the remainder sold on a shorter term basis. During the second half of the financial year, the old benchmark pricing system was substantially replaced by shorter term market based, landed pricing. Our expectation is that future Western Australia Iron Ore shipments will be priced on this basis.

Manganese

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Manganese Ore (000 tonnes)	6,124	1,721	37%	244%	1%
Manganese Alloy (000 tonnes)	583	218	14%	772%	27%

Manganese Ore   Production was higher than all corresponding periods despite weather related impacts in Australia and South Africa during the June 2010 quarter. Mamatwan mine (South Africa) achieved record production during the quarter. For the year, production was significantly higher and reflected improved market demand.

Samancor Manganese ore continues to be priced on a monthly basis.

Manganese Alloy   Following the recovery in market conditions, production was at record levels for the quarter and higher for the year ended June 2010. Samancor Metalloys achieved record production during the June 2010 quarter.

Samancor Manganese alloy continues to be priced on a shorter term basis.

Metallurgical Coal

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Metallurgical Coal (000 tonnes)	37,381	10,927	3%	16%	34%

Metallurgical Coal Production was higher due to improved operational and supply chain performance, supported by strong demand. The March 2010 quarter was impacted by wet weather disruptions at Queensland Coal and planned longwall moves at Illawarra (both Australia). Despite this, Queensland Coal achieved record annual and quarterly shipments. Hay Point Coal Terminal (Australia) is currently undergoing planned maintenance on Berth 2, which is scheduled for completion in August 2010.

As with iron ore, the old benchmark system was substantially replaced by shorter term market based pricing. For the year ended June 2010, 34 per cent of metallurgical coal shipments were priced on a shorter term basis. The majority of product sold in the June 2010 quarter was priced in this manner.

Energy Coal

	JUNE 2010 YTD	JUNE 2010 QTR	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
Energy Coal (000 tonnes)	66,131	16,270	0%	-8%	0%

Energy Coal Production was in line with the previous year with the continued ramp up of the Klipspruit (South Africa) expansion and record production at Hunter Valley Energy Coal offsetting lower customer demand at New Mexico Coal (USA). Cerrejon Coal achieved a production record during the June 2010 quarter however this was offset by weather related disruptions and a strike by the rail services provider in South Africa, and plant upgrade activities related to the MAC20 project at Hunter Valley Energy Coal.

(a) Excluding Suriname which was sold effective 31 July 2009.
(b) Earnings before interest and tax.
(c) Excluding Yabulu which was sold effective 31 July 2009.

Throughout this report, unless otherwise stated, production volumes refer to BHP Billiton share and exclude suspended and sold operations.

Further information on BHP Billiton can be found on our Internet site: www.bhpbilliton.com.

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BHP BILLITON PRODUCTION SUMMARY - CONTINUING OPERATIONS

		QUARTER ENDED			YEAR TO DATE		% CHANGE		
		JUNE 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009	JUNE YTD10 vs JUNE YTD09	JUNE Q10 vs JUNE Q09	JUNE Q10 vs MAR Q10
PETROLEUM									
Crude oil & condensate	(000 bbl)	18,523	19,736	**22,497**	**84,387**	66,328	27%	21%	14%
Natural gas	(bcf)	*96.32*	*88.27*	**90.98**	**368.57**	*362.80*	2%	-6%	3%
Natural gas liquid	(000 bbl)	*3,267*	*2,769*	**3,182**	**12,749**	*11,176*	14%	-3%	15%
Total Petroleum Products	(million boe)	*37.84*	*37.21*	**40.84**	**158.56**	*137.97*	15%	8%	10%
ALUMINIUM									
Alumina (a)	(000 tonnes)	882	1,021	**962**	**3,763**	3,461	9%	9%	-6%
Aluminium	(000 tonnes)	310	306	**309**	**1,241**	1,233	1%	0%	1%
BASE METALS									
Copper	(000 tonnes)	307.2	229.1	**291.1**	**1,075.2**	1,207.1	-11%	-5%	27%
Lead	(tonnes)	58,542	61,127	**62,916**	**248,486**	230,051	8%	7%	3%
Zinc	(tonnes)	44,187	46,597	**45,422**	**198,279**	163,215	21%	3%	-3%
Gold	(ounces)	46,993	21,662	**35,305**	**141,919**	176,281	-19%	-25%	63%
Silver	(000 ounces)	10,796	11,491	**11,413**	**45,362**	41,341	10%	6%	-1%
Uranium oxide concentrate	(tonnes)	1,154	89	**712**	**2,279**	4,007	-43%	-38%	700%
Molybdenum	(tonnes)	166	190	**269**	**813**	1,522	-47%	62%	42%
DIAMONDS AND SPECIALTY PRODUCTS									
Diamonds	(000 carats)	903	770	**740**	**3,050**	3,221	-5%	-18%	-4%
STAINLESS STEEL MATERIALS									
Nickel (b)	(000 tonnes)	40.8	43.3	**45.7**	**173.4**	139.2	25%	12%	6%
IRON ORE									
Iron ore	(000 tonnes)	27,048	31,164	**31,243**	**124,962**	114,415	9%	16%	0%
MANGANESE									
Manganese ore	(000 tonnes)	500	1,710	**1,721**	**6,124**	4,475	37%	244%	1%
Manganese alloy	(000 tonnes)	25	171	**218**	**583**	513	14%	772%	27%
METALLURGICAL COAL									
Metallurgical coal	(000 tonnes)	9,460	8,157	**10,927**	**37,381**	36,416	3%	16%	34%
ENERGY COAL									
Energy coal	(000 tonnes)	17,662	16,342	**16,270**	**66,131**	66,401	0%	-8%	0%

(a) Excluding Suriname which was sold effective 31 July 2009.
(b) Excluding Yabulu which was sold effective 31 July 2009.
Throughout this report figures in italics indicate that this figure has been adjusted since it was previously reported.

BHP BILLITON ATTRIBUTABLE PRODUCTION

	QUARTER ENDED					YEAR TO DATE	
BHP Billiton Interest	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
PETROLEUM							
Production							
Crude oil & condensate (000 bbl)	18,523	21,648	20,506	19,736	**22,497**	**84,387**	66,328
Natural gas (bcf)	*96.32*	*98.17*	*91.15*	*88.27*	**90.98**	**368.57**	*362.80*

NGL (000 bbl) (a)	*3,267*	*3,685*	*3,113*	*2,769*	**3,182**	**12,749**	*11,176*
Total Petroleum Products (million boe)	*37.84*	*41.70*	*38.81*	*37.21*	**40.84**	**158.56**	*137.97*

ALUMINIUM								
ALUMINA								
Production (000 tonnes)								
Worsley	86%	747	709	755	811	**779**	**3,054**	2,924
Suriname (b)	45%	226	78				**78**	935
Alumar	36%	135	132	184	210	**183**	**709**	537
Total		1,108	919	939	1,021	**962**	**3,841**	4,396
ALUMINIUM								
Production (000 tonnes)								
Hillside	100%	177	179	180	174	**177**	**710**	702
Bayside	100%	25	25	25	24	**24**	**98**	99
Alumar	40%	44	44	43	44	**43**	**174**	177
Mozal	47%	64	65	65	64	**65**	**259**	255
Total		310	313	313	306	**309**	**1,241**	1,233
BASE METALS (c)								
COPPER								
Payable metal in concentrate (000 tonnes)								
Escondida	57.5%	111.5	102.8	130.6	101.5	**113.2**	**448.1**	417.6
Antamina	33.8%	26.3	24.3	26.6	22.4	**25.3**	**98.6**	109.0
Pinto Valley (d)	100%							33.3
Total		137.8	127.1	157.2	123.9	**138.5**	**546.7**	559.9
Cathode (000 tonnes)								
Escondida	57.5%	49.4	47.9	45.9	36.2	**44.2**	**174.2**	172.1
Cerro Colorado	100%	27.5	18.6	21.6	20.2	**24.8**	**85.2**	102.1
Spence	100%	44.8	51.0	18.8	45.0	**44.8**	**159.6**	172.7
Pinto Valley (d)	100%	1.4	1.6	1.5	1.6	**1.5**	**6.2**	6.2
Olympic Dam	100%	46.3	37.7	26.1	2.2	**37.3**	**103.3**	194.1
Total		169.4	156.8	113.9	105.2	**152.6**	**528.5**	647.2
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	57,145	60,879	61,701	60,577	**62,288**	**245,445**	226,794
Antamina	33.8%	1,397	491	1,372	550	**628**	**3,041**	3,257
Total		58,542	61,370	63,073	61,127	**62,916**	**248,486**	230,051
ZINC								
Payable metal in concentrate (tonnes)								
Cannington	100%	13,258	15,190	18,324	15,257	**13,935**	**62,706**	54,849
Antamina	33.8%	30,929	31,235	41,511	31,340	**31,487**	**135,573**	108,366
Total		44,187	46,425	59,835	46,597	**45,422**	**198,279**	163,215

Refer footnotes on page 4.

BASE METALS (continued)								
GOLD								
Payable metal in concentrate (ounces)								
Escondida	57.5%	17,595	13,905	20,924	20,010	**21,586**	**76,425**	67,322
Olympic Dam (refined gold)	100%	29,398	26,006	24,117	1,652	**13,719**	**65,494**	108,039
Pinto Valley (d)	100%							920
Total		46,993	39,911	45,041	21,662	**35,305**	**141,919**	176,281

SILVER								
Payable metal in concentrate (000 ounces)								
Escondida	57.5%	686	512	825	794	**743**	**2,874**	2,765
Antamina	33.8%	1,240	1,039	1,360	1,079	**1,234**	**4,712**	4,090
Cannington	100%	8,609	9,013	9,334	9,605	**9,324**	**37,276**	33,367
Olympic Dam (refined silver)	100%	259	205	170	13	**112**	**500**	937
Pinto Valley (d)	100%	2						182
Total		10,796	10,769	11,689	11,491	**11,413**	**45,362**	41,341

URANIUM OXIDE CONCENTRATE								
Payable metal in concentrate (tonnes)								
Olympic Dam	100%	1,154	1,130	348	89	**712**	**2,279**	4,007
Total		1,154	1,130	348	89	**712**	**2,279**	4,007
MOLYBDENUM								
Payable metal in concentrate (tonnes)								
Antamina	33.8%	166	241	113	190	**269**	**813**	1,363
Pinto Valley (d)	100%							159
Total		166	241	113	190	**269**	**813**	1,522
DIAMONDS AND SPECIALTY PRODUCTS								
DIAMONDS								
Production (000 carats)								
Ekati	80%	903	780	760	770	**740**	**3,050**	3,221
STAINLESS STEEL MATERIALS								
NICKEL								
Production (000 tonnes)								
CMSA	99.9%	13.7	12.0	13.0	11.6	**13.0**	**49.6**	50.5
Yabulu (e)	100%	7.8	2.8				**2.8**	33.9
Nickel West	100%	27.1	23.4	36.0	31.7	**32.7**	**123.8**	88.7
Total		48.6	38.2	49.0	43.3	**45.7**	**176.2**	173.1
Refer footnotes on page 4.								
IRON ORE								
Production (000 tonnes) (f)								
Newman (g)	85%	7,123	7,549	8,174	7,896	**8,478**	**32,097**	31,350
Goldsworthy Joint Venture	85%	280	428	417	421	**422**	**1,688**	1,416
Area C Joint Venture	85%	8,407	9,189	10,207	9,524	**9,767**	**38,687**	35,513
Yandi Joint Venture	85%	9,461	10,194	10,885	10,549	**9,768**	**41,396**	37,818
Samarco	50%	1,777	2,746	2,766	2,774	**2,808**	**11,094**	8,318
Total		27,048	30,106	32,449	31,164	**31,243**	**124,962**	114,415
MANGANESE								
MANGANESE ORES								
Saleable production (000 tonnes)								
South Africa (h)	60%	156	428	664	781	**845**	**2,718**	2,191
Australia (h)	60%	344	728	873	929	**876**	**3,406**	2,284
Total		500	1,156	1,537	1,710	**1,721**	**6,124**	4,475
MANGANESE ALLOYS								
Saleable production (000 tonnes)								
South Africa (h) (i)	60%	5	30	76	106	**152**	**364**	301
Australia (h)	60%	20	33	55	65	**66**	**219**	212
Total		25	63	131	171	**218**	**583**	513
METALLURGICAL COAL								
Production (000 tonnes) (j)								
BMA	50%	6,378	5,822	5,609	5,871	**7,101**	**24,403**	24,708
BHP Mitsui Coal (k)	80%	1,482	1,597	1,829	1,251	**1,766**	**6,443**	5,435
Illawarra	100%	1,600	1,985	1,455	1,035	**2,060**	**6,535**	6,273
Total		9,460	9,404	8,893	8,157	**10,927**	**37,381**	36,416

ENERGY COAL								
Production (000 tonnes)								
South Africa	100%	7,682	8,099	7,382	7,741	**7,237**	**30,459**	29,896
USA	100%	4,207	4,162	2,978	2,925	**3,413**	**13,478**	14,136
Australia	100%	3,039	3,173	2,887	3,177	**2,802**	**12,039**	11,775
Colombia	33%	2,734	2,625	2,213	2,499	**2,818**	**10,155**	10,594
Total		17,662	18,059	15,460	16,342	**16,270**	**66,131**	66,401

(a) LPG and Ethane are reported as Natural Gas Liquid (NGL). Product-specific conversions are made and NGL is reported in barrels of oil equivalent (boe).
(b) Suriname was sold effective 31 July 2009
(c) Metal production is reported on the basis of payable metal.
(d) The Pinto Valley operations were placed on care and maintenance in February 2009.
(e) Yabulu was sold effective 31 July 2009.
(f) Iron ore production is reported on a wet tonnes basis.
(g) Newman includes Mt Newman Joint Venture and Jimblebar.
(h) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
(i) Production includes Medium Carbon Ferro Manganese.
(j) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.
(k) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
PETROLEUM							
BHP Billiton attributable production unless otherwise stated.							
CRUDE OIL & CONDENSATE (000 barrels)							
Bass Strait	3,744	3,501	3,031	2,779	**2,886**	**12,197**	13,443
North West Shelf (a)	2,178	2,305	2,362	2,328	**1,977**	**8,972**	8,877
Stybarrow	1,538	1,328	979	433	**784**	**3,524**	9,477
Pyrenees (b)				1,530	**5,071**	**6,601**	
Other Australia (c)	150	172	46	15	**13**	**246**	699
Atlantis (d)	3,333	4,630	4,301	3,792	**3,221**	**15,944**	10,333
Mad Dog (d)	1,355	1,268	906	1,219	**1,120**	**4,513**	4,673
Shenzi (d) (e)	2,788	5,001	5,528	4,421	**4,416**	**19,366**	3,023
Trinidad /Tobago	354	445	398	407	**349**	**1,599**	2,169
Other Americas (d) (f)	505	473	453	403	**370**	**1,699**	2,789
UK	869	629	677	767	**615**	**2,688**	3,122
Algeria	1,611	1,793	1,717	1,543	**1,587**	**6,640**	7,356
Pakistan	98	103	108	99	**88**	**398**	367
Total	18,523	21,648	20,506	19,736	22,497	84,387	66,328
NATURAL GAS (billion cubic feet)							
Bass Strait	28.98	31.31	24.20	18.81	**30.02**	**104.34**	108.20
North West Shelf (a)	32.97	32.86	33.98	35.34	**31.24**	**133.42**	123.40
Other Australia (c)	6.11	5.83	5.47	5.60	**4.99**	**21.89**	26.54
Atlantis (d) (g)	*1.48*	*2.29*	*1.55*	*1.70*	**0.47**	**6.01**	*4.43*
Mad Dog (d) (g)	*0.27*	*0.30*	*0.14*	*0.29*	**0.12**	**0.85**	*0.89*
Shenzi (d) (e) (g)	*0.59*	*1.42*	*1.21*	*1.07*	**1.27**	**4.97**	*0.65*
Other Americas (d) (f) (g)	*1.50*	*1.62*	*1.46*	*1.32*	**1.45**	**5.85**	*5.94*
UK	8.11	5.20	5.08	7.36	**6.03**	**23.67**	34.27

Pakistan	16.31	17.34	18.06	16.78	**15.39**	**67.57**	58.48
Total	*96.32*	*98.17*	*91.15*	*88.27*	**90.98**	**368.57**	*362.80*

NGL (000 barrels)							
Bass Strait	1,875	2,080	1,572	1,376	1,817	6,845	6,358
North West Shelf (a)	437	438	464	478	**425**	**1,805**	1,619
Atlantis (d) (g)	*210*	*273*	*290*	*227*	**212**	**1,002**	*651*
Mad Dog (d) (g)	*49*	*49*	*40*	*45*	**47**	**181**	*184*
Shenzi (d) (e) (g)	*118*	*289*	*351*	*275*	**265**	**1,180**	*130*
Other Americas (d) (f) (g)	*50*	*54*	*45*	*43*	**41**	**183**	*163*
UK	97	51		49	**90**	**190**	258
Algeria	431	451	351	276	**285**	**1,363**	1,813
Total	*3,267*	*3,685*	*3,113*	*2,769*	**3,182**	**12,749**	*11,176*
TOTAL PETROLEUM PRODUCTS							
(million barrels of oil equivalent)(h)	*37.84*	*41.70*	*38.81*	*37.21*	**40.84**	**158.56**	*137.97*

(a) North West Shelf LNG Train 5 was commissioned during the September 2008 quarter. North West Shelf Angel was commissioned during the December 2008 quarter.
(b) Pyrenees achieved first production on 1 March 2010.
(c) Other Australia includes Griffin and Minerva. Griffin ceased production on 23 October 2009.
(d) Gulf of Mexico volumes are net of royalties.
(e) The Genghis Khan operation is reported in Shenzi. The Shenzi operation was commissioned during the March 2009 quarter.
(f) Other Americas includes Neptune, West Cameron 76, Mustang, Genesis and Starlifter. The Neptune operation was commissioned during the September 2008 quarter.
(g) Gulf of Mexico natural gas production has been restated to a dry gas number. NGL production is now shown separately.
(h) Total barrels of oil equivalent (boe) conversions are based on 6000scf of natural gas equals 1 boe.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	**SEPT 2009**	**DEC 2009**	**MAR 2010**	**JUNE 2010**	**JUNE 2010**	**JUNE 2009**
ALUMINIUM							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
ALUMINA							
Production							
Worsley, Australia	747	709	755	811	**779**	**3,054**	2,924
Paranam, Suriname (a)	226	78				**78**	935
Alumar, Brazil	135	132	184	210	**183**	**709**	537
Total	1,108	919	939	1,021	**962**	**3,841**	4,396
Sales							
Worsley, Australia	731	716	773	735	**822**	**3,046**	2,958
Paranam, Suriname (a)	246	74				**74**	932
Alumar, Brazil	145	154	180	218	**175**	**727**	523
Total (b)	1,122	944	953	953	**997**	**3,847**	4,413
ALUMINIUM							
Production							
Hillside, South Africa	177	179	180	174	**177**	**710**	702
Bayside, South Africa	25	25	25	24	**24**	**98**	99
Alumar, Brazil	44	44	43	44	**43**	**174**	177

Mozal, Mozambique	64	65	65	64	**65**	**259**	255
Total	310	313	313	306	**309**	**1,241**	1,233
Sales							
Hillside, South Africa	189	147	203	172	**169**	**691**	707
Bayside, South Africa	22	26	27	25	**32**	**110**	96
Alumar, Brazil	47	44	45	43	**48**	**180**	182
Mozal, Mozambique	88	67	56	58	**78**	**259**	270
Total	346	284	331	298	**327**	**1,240**	1,255
Tolling Agreement (b)	31	15				**15**	129
	377	299	331	298	**327**	**1,255**	1,384

(a) Suriname was sold effective 31 July 2009.

(b) Equity Alumina from Suriname was converted into Aluminium under a third party tolling agreement. These tonnages were allocated to equity sales. This Aluminium is now treated as third party product following the sale of Suriname.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR TO DATE	
		JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
BASE METALS								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
Escondida, Chile								
Material mined (100%)	(000 tonnes)	102,558	102,352	101,976	103,216	**109,098**	**416,642**	399,834
Sulphide ore milled (100%)	(000 tonnes)	19,898	16,224	20,246	17,697	**17,711**	**71,878**	84,211
Average copper grade	(%)	1.22%	1.40%	1.38%	1.29%	**1.40%**	**1.37%**	1.12%
Production ex Mill (100%)	(000 tonnes)	199.6	188.4	233.0	189.6	**205.3**	**816.3**	750.9
Production								
Payable copper	(000 tonnes)	111.5	102.8	130.6	101.5	**113.2**	**448.1**	417.6
Payable gold concentrate	(fine ounces)	17,595	13,905	20,924	20,010	**21,586**	**76,425**	67,322
Copper cathode (EW)	(000 tonnes)	49.4	47.9	45.9	36.2	**44.2**	**174.2**	172.1
Payable silver concentrate	(000 ounces)	686	512	825	794	**743**	**2,874**	2,765
Sales								
Payable copper	(000 tonnes)	114.2	88.9	144.3	100.4	**106.4**	**440.0**	419.2
Payable gold concentrate	(fine ounces)	17,816	11,991	23,031	20,390	**20,604**	**76,016**	67,764
Copper cathode (EW)	(000 tonnes)	48.4	40.7	51.1	40.3	**45.0**	**177.1**	167.0
Payable silver concentrate	(000 ounces)	685	441	910	786	**714**	**2,851**	2,761
Cerro Colorado, Chile								
Material mined	(000 tonnes)	17,289	17,019	16,586	14,513	**15,828**	**63,946**	70,340
Ore milled	(000 tonnes)	3,598	3,758	4,314	4,367	**4,707**	**17,146**	16,976
Average copper grade	(%)	0.89%	0.79%	0.77%	0.72%	**0.67%**	**0.73%**	0.86%
Production								
Copper cathode (EW)	(000 tonnes)	27.5	18.6	21.6	20.2	**24.8**	**85.2**	102.1
Sales								
Copper cathode (EW)	(000 tonnes)	30.5	18.3	21.2	20.7	**22.4**	**82.6**	106.1
Spence, Chile								
Material mined	(000 tonnes)	20,049	19,111	3,800	18,739	**19,191**	**60,841**	78,854
Ore milled	(000 tonnes)	4,921	4,670	1,190	4,917	**4,389**	**15,166**	17,865
Average copper grade	(%)	1.36%	1.55%	1.22%	1.34%	**1.29%**	**1.38%**	1.67%
Production								
Copper cathode (EW)	(000 tonnes)	44.8	51.0	18.8	45.0	**44.8**	**159.6**	172.7
Sales								
Copper cathode (EW)	(000 tonnes)	45.2	42.2	32.7	40.3	**49.5**	**164.7**	168.2
Antamina, Peru								
Material mined (100%)	(000 tonnes)	29,381	27,571	29,485	26,705	**30,014**	**113,775**	114,578
Sulphide ore milled (100%)	(000 tonnes)	8,437	8,321	8,962	8,791	**9,328**	**35,402**	32,481
Average head grades								
- Copper	(%)	1.19%	1.10%	1.15%	1.02%	**0.99%**	**1.06%**	1.20%
- Zinc	(%)	1.73%	1.65%	2.04%	1.59%	**1.53%**	**1.70%**	1.54%
Production								
Payable copper	(000 tonnes)	26.3	24.3	26.6	22.4	**25.3**	**98.6**	109.0
Payable zinc	(tonnes)	30,929	31,235	41,511	31,340	**31,487**	**135,573**	108,366
Payable silver	(000 ounces)	1,240	1,039	1,360	1,079	**1,234**	**4,712**	4,090
Payable lead	(tonnes)	1,397	491	1,372	550	**628**	**3,041**	3,257
Payable molybdenum	(tonnes)	166	241	113	190	**269**	**813**	1,363
Sales								
Payable copper	(000 tonnes)	24.2	25.6	26.6	20.3	**24.3**	**96.8**	109.0
Payable zinc	(tonnes)	29,110	30,633	40,280	33,030	**34,643**	**138,586**	106,993
Payable silver	(000 ounces)	987	1,079	1,135	965	**893**	**4,072**	3,304
Payable lead	(tonnes)	724	1,707	703	830	**431**	**3,671**	1,836
Payable molybdenum	(tonnes)	171	264	107	148	**203**	**722**	1,433

Cannington, Australia								
Material mined	(000 tonnes)	793	840	839	714	**837**	**3,230**	3,204
Ore milled	(000 tonnes)	746	798	859	708	**776**	**3,141**	3,015
Average head grades								
- Silver	(g/t)	427	418	405	494	**441**	**437**	412
- Lead	(%)	9.0%	9.0%	8.5%	10.0%	**9.4%**	**9.2%**	8.9%
- Zinc	(%)	3.0%	3.1%	3.4%	3.5%	**3.1%**	**3.3%**	3.1%
Production								
Payable silver	(000 ounces)	8,609	9,013	9,334	9,605	**9,324**	**37,276**	33,367
Payable lead	(tonnes)	57,145	60,879	61,701	60,577	**62,288**	**245,445**	226,794
Payable zinc	(tonnes)	13,258	15,190	18,324	15,257	**13,935**	**62,706**	54,849
Sales								
Payable silver	(000 ounces)	9,841	7,978	9,652	8,268	**11,280**	**37,178**	34,796
Payable lead	(tonnes)	64,544	53,778	66,088	51,745	**74,341**	**245,952**	233,936
Payable zinc	(tonnes)	15,649	10,697	19,766	18,243	**16,029**	**64,735**	54,783
Olympic Dam, Australia								
Material mined (a)	(000 tonnes)	2,370	2,479	734	689	**1,363**	**5,265**	9,832
Ore milled	(000 tonnes)	2,608	2,453	717	234	**1,685**	**5,089**	9,883
Average copper grade	(%)	1.75%	1.70%	1.99%	2.33%	**1.94%**	**1.85%**	1.87%
Average uranium grade	kg/t	0.57	0.58	0.58	0.57	**0.58**	**0.58**	0.54
Production								
Copper cathode (ER)	(000 tonnes)	42.6	34.5	25.0	1.9	**34.9**	**96.3**	181.8
Copper cathode (EW)	(000 tonnes)	3.7	3.2	1.1	0.3	**2.4**	**7.0**	12.3
Uranium oxide concentrate	(tonnes)	1,154	1,130	348	89	**712**	**2,279**	4,007
Refined gold	(fine ounces)	29,398	26,006	24,117	1,652	**13,719**	**65,494**	108,039
Refined silver	(000 ounces)	259	205	170	13	**112**	**500**	937
Sales								
Copper cathode (ER)	(000 tonnes)	40.5	36.1	23.7	6.1	**29.3**	**95.2**	181.0
Copper cathode (EW)	(000 tonnes)	3.8	3.2	1.5	0.7	**1.5**	**6.9**	12.6
Uranium oxide concentrate	(tonnes)	1,261	537	1,540	182	**122**	**2,381**	4,220
Refined gold	(fine ounces)	35,876	25,053	22,666	5,980	**10,811**	**64,510**	112,678
Refined silver	(000 ounces)	400	173	198	46	**49**	**466**	961
(a) Material mined refers to run of mine ore mined and hoisted.								
Pinto Valley, USA (a)								
Production								
Copper concentrate	(000 tonnes)							33.3
Copper cathode (EW)	(000 tonnes)	1.4	1.6	1.5	1.6	**1.5**	**6.2**	6.2
Payable silver	(000 ounces)	2						182
Payable gold	(ounces)							920
Payable molybdenum	(tonnes)							159
Sales								
Copper concentrate	(000 tonnes)							37.5
Copper cathode (EW)	(000 tonnes)	1.6	1.3	1.6	1.1	**1.5**	**5.5**	6.1
Payable silver	(000 ounces)	2						182
Payable gold	(ounces)							920
Payable molybdenum	(tonnes)							159

(a) During February 2009 the operations were placed on care and maintenance.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR TO DATE	
		JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
DIAMONDS AND SPECIALTY PRODUCTS								
BHP Billiton attributable production and sales unless otherwise stated.								
DIAMONDS								
Ekati , Canada								
Ore Processed (100%)	(000 tonnes)	1,410	1,223	1,216	1,256	**1,235**	**4,930**	4,762
Production	(000 carats)	903	780	760	770	**740**	**3,050**	3,221

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
STAINLESS STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
NICKEL							
CMSA, Colombia							
Production	13.7	12.0	13.0	11.6	**13.0**	**49.6**	50.5
Sales	18.1	11.4	11.4	13.4	**12.5**	**48.7**	51.4
Yabulu, Australia (a)							
Production							
Nickel metal	7.8	2.8				**2.8**	33.9
Cobalt	0.4	0.1				**0.1**	1.4
Sales							
Nickel metal	7.9	2.2				**2.2**	33.6
Cobalt	0.3	0.1				**0.1**	1.3

(a) Yabulu was sold effective 31 July 2009.

Nickel West, Australia							
Production							
Nickel contained in concentrate	5.0	4.1	5.3	7.1	**6.1**	**22.6**	21.3
Nickel contained in finished matte	4.1	5.0	13.0	10.6	**15.7**	**44.3**	21.6
Nickel metal	18.0	14.3	17.7	14.0	**10.9**	**56.9**	45.8
Nickel production	27.1	23.4	36.0	31.7	**32.7**	**123.8**	88.7
Sales							
Nickel contained in concentrate	5.2	3.9	5.2	7.0	**6.3**	**22.4**	21.2
Nickel contained in finished matte	5.5	3.7	11.8	10.8	**15.2**	**41.5**	21.6
Nickel metal	19.0	14.1	17.5	14.9	**9.2**	**55.7**	45.4
Nickel sales	29.7	21.7	34.5	32.7	**30.7**	**119.6**	88.2

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
IRON ORE							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
IRON ORE (a)							
Pilbara, Australia							
Production							
Newman (b)	7,123	7,549	8,174	7,896	**8,478**	**32,097**	31,350
Goldsworthy Joint Venture	280	428	417	421	**422**	**1,688**	1,416
Area C Joint Venture	8,407	9,189	10,207	9,524	**9,767**	**38,687**	35,513
Yandi Joint Venture	9,461	10,194	10,885	10,549	**9,768**	**41,396**	37,818
Total (BHP Billiton share)	25,271	27,360	29,683	28,390	**28,435**	**113,868**	106,097
Total production (100%)	29,731	32,188	34,921	33,400	**33,452**	**133,961**	124,820
Shipments							
Lump	7,989	7,839	8,141	8,071	**7,135**	**31,186**	32,922
Fines	17,035	19,932	20,787	19,974	**21,512**	**82,205**	74,451
Total (BHP Billiton share)	25,024	27,771	28,928	28,045	**28,647**	**113,391**	107,373
Total sales (100%)	29,441	32,672	34,033	32,994	**33,703**	**133,402**	126,322

(a) Iron ore production and shipments are reported on a wet tonnes basis.
(b) Newman includes Mt Newman Joint Venture and Jimblebar.

Samarco, Brazil							
Production	1,777	2,746	2,766	2,774	**2,808**	**11,094**	8,318
Shipments	1,788	3,076	2,933	2,594	**2,591**	**11,194**	7,860

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
MANGANESE							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
MANGANESE ORE							
South Africa (a)							
Saleable production	156	428	664	781	**845**	**2,718**	2,191
Sales	367	712	751	741	**929**	**3,133**	1,995
Australia (a)							
Saleable production	344	728	873	929	**876**	**3,406**	2,284
Sales	530	838	985	835	**974**	**3,632**	2,167

MANGANESE ALLOY							
South Africa (a) (b)							
Saleable production	5	30	76	106	**152**	**364**	301
Sales	70	101	66	77	**101**	**345**	286
Australia (a)							
Saleable production	20	33	55	65	**66**	**219**	212
Sales	32	60	68	54	**75**	**257**	181

(a) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
(b) Production includes Medium Carbon Ferro Manganese.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
METALLURGICAL COAL							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
METALLURGICAL COAL (a)							
Queensland, Australia							
Production							
BMA							
Blackwater	1,521	1,352	1,500	1,254	**1,627**	**5,733**	5,382
Goonyella	1,725	1,507	1,548	1,667	**1,946**	**6,668**	6,685
Peak Downs	1,268	1,187	817	1,030	**1,298**	**4,332**	4,390
Saraji	723	779	726	965	**932**	**3,402**	3,505
Norwich Park	513	392	575	375	**528**	**1,870**	1,984
Gregory Joint Venture	628	605	443	580	**770**	**2,398**	2,762
BMA total	6,378	5,822	5,609	5,871	**7,101**	**24,403**	24,708
BHP Mitsui Coal (b)							
South Walker Creek	600	821	1,063	697	**1,028**	**3,609**	2,978
Poitrel	882	776	766	554	**738**	**2,834**	2,457
BHP Mitsui Coal total	1,482	1,597	1,829	1,251	**1,766**	**6,443**	5,435
Queensland total	7,860	7,419	7,438	7,122	**8,867**	**30,846**	30,143
Shipments							
Coking coal	5,087	5,725	5,935	4,836	**7,268**	**23,764**	21,303
Weak coking coal	1,796	1,613	1,778	1,356	**2,109**	**6,856**	6,345
Thermal coal	461	453	204	385	**339**	**1,381**	1,473
Total	7,344	7,791	7,917	6,577	**9,716**	**32,001**	29,121

(a) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.
(b) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.

Illawarra, Australia							
Production	1,600	1,985	1,455	1,035	**2,060**	**6,535**	6,273
Shipments							
Coking coal	1,696	2,097	1,408	980	**1,652**	**6,137**	5,423
Thermal coal	46	159	250	109	**213**	**731**	718
Total	1,742	2,256	1,658	1,089	**1,865**	**6,868**	6,141

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUNE 2009	SEPT 2009	DEC 2009	MAR 2010	JUNE 2010	JUNE 2010	JUNE 2009
ENERGY COAL							
BHP Billiton attributable production and sales unless otherwise stated.							
(000 tonnes)							
South Africa							
Production	7,682	8,099	7,382	7,741	**7,237**	**30,459**	29,896
Sales							
Export	1,700	2,377	2,849	2,856	**2,449**	**10,531**	8,646
Local utility	5,446	5,378	4,687	4,263	**4,351**	**18,679**	20,795
Inland	70	46	49	56	**47**	**198**	666
Total	7,216	7,801	7,585	7,175	**6,847**	**29,408**	30,107

New Mexico, USA							
Production							
Navajo Coal	2,426	2,167	1,785	1,873	**1,640**	**7,465**	8,363
San Juan Coal	1,781	1,995	1,193	1,052	**1,773**	**6,013**	5,773
Total	4,207	4,162	2,978	2,925	**3,413**	**13,478**	14,136
Sales - local utility	3,453	3,604	3,660	2,555	**3,005**	**12,824**	13,890
Hunter Valley, Australia							
Production	3,039	3,173	2,887	3,177	**2,802**	**12,039**	11,775
Sales							
Export	1,958	1,766	2,959	2,263	**2,524**	**9,512**	8,409
Inland	573	619	382	601	**474**	**2,076**	2,933
Total	2,531	2,385	3,341	2,864	**2,998**	**11,588**	11,342
Cerrejon Coal, Colombia							
Production	2,734	2,625	2,213	2,499	**2,818**	**10,155**	10,594
Sales - export	2,623	2,335	2,745	2,419	**2,601**	**10,100**	10,454