ILLINOIS TOOL WORKS INC Form 8-K April 22, 2014

UNITED STATES SECURITIES AND EXCHANGE COMMISS Washington, D.C. 20549	ION	
FORM 8-K		
CURRENT REPORT		
Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934		
Date of Report (Date of Earliest Event Reporte	ed): April 22, 2014	
ILLINOIS TOOL WORKS INC. (Exact name of registrant as specified in its ch	arter)	
Delaware (State or other jurisdiction of incorporation)	1-4797 (Commission File No.)	36-1258310 (I.R.S. Employer Identification No.)
3600 West Lake Avenue, Glenview, IL (Address of principal executive offices)		60026-1215 (Zip Code)
Registrant's telephone number, including area	code: 847-724-7500	
Not Applicable (Former name or former address, if changed si	nce last report.)	
Check the appropriate box below if the Form 8 the registrant under any of the following provi		iltaneously satisfy the filing obligation of
[] Written communications pursuant to	Rule 425 under the Securitie	
[] Soliciting material pursuant to Rule 1	_	
Pre-commencement communications 240.14d-2(b))	pursuant to Rule 14d-2(b) u	inder the Exchange Act (17 CFR
Pre-commencement communications 240.13e-4(c))	pursuant to Rule 13e-4(c) u	nder the Exchange Act (17 CFR

Item 2.02 Results of Operations and Financial Condition

On April 22, 2014, Illinois Tool Works Inc. (the "Company") announced its 2014 first quarter results of operations in the press release furnished as Exhibit 99.1. The Company's presentation from the first quarter conference call held on April 22, 2014 is furnished as Exhibit 99.2.

Non-GAAP Financial Measures

The Company uses free operating cash flow to measure cash flow generated by operations that is available for dividends, share repurchases, acquisitions and debt repayment. The Company believes this non-GAAP financial measure is useful to investors in evaluating the Company's financial performance and measures the Company's ability to generate cash internally to fund Company initiatives. Free operating cash flow represents net cash provided by operating activities less additions to plant and equipment. Free operating cash flow is a measurement that is not the same as net cash flow from operating activities per the statement of cash flows and may not be consistent with similarly titled measures used by other companies. A reconciliation of free operating cash flow to net cash provided by operating activities is included in the press release furnished as Exhibit 99.1.

The Company uses adjusted return on average invested capital ("adjusted ROIC") to measure the effectiveness of its operations' use of invested capital to generate profits. Adjusted ROIC is a non-GAAP financial measure that the Company believes is a meaningful metric to investors in evaluating the Company's financial performance and may be different than the method used by other companies to calculate ROIC. Adjusted average invested capital represents the net assets of the Company, excluding cash and equivalents and outstanding debt, which are excluded as they do not represent capital investment in the Company's operations, as well as the Company's net investment in the former Industrial Packaging segment and the equity investment in the Wilsonart business (formerly Decorative Surfaces). Average invested capital is calculated using balances at the start of the period and at the end of each quarter. A calculation of adjusted ROIC is included in the press release furnished as Exhibit 99.1.

Item 9.01 Financial Statements and Exhibits

(d) Exhibits

Exhibit Number	Exhibit Description
99.1	Press Release issued by Illinois Tool Works Inc. dated April 22, 2014 (furnished pursuant to
	Item 2.02).
99.2	Presentation from Illinois Tool Works Inc. first quarter conference call on April 22, 2014 (furnished pursuant to Item 2.02).

SIGNATURES

Pursuant to the requirements of the Securities and Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

ILLINOIS TOOL WORKS INC.

Dated: April 22, 2014 By: /s/ Michael M. Larsen

Michael M. Larsen

Senior Vice President & Chief Financial Officer